

Work Order ID 85656

85656

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June-13-12 9:16:01 AM

Item ID: D3635-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 6/13/12 Start Qty: 76.00 ***76*** Cust Item ID:
 Required Date: 6/13/12 Req'd Qty: 76.00 ***76*** Customer:
 Reference: MODIFY - ECN12-596 - **REWORK**

Approvals: Process Plan: W Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3635	B								

105 0.00

105

Small Fab

Small Fab

Memo

PULL FROM STOCK:
69 X D3635-3 B84113
7 X D3635-3 B70296

MODIFY PER DRWG D3635 REV.B

0.00

FF 12-06-13

115

QC5- Inspect part completeness to step on W/O

0.00

115

QC

Quality Control

Memo

0.00

76

NI 12-06-13

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Reference: MODIFY - ECN12-596

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>5T 5.7</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/6/14 *[Signature]*
MLT 12/06/13

Picklist Print

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Work Order ID: 85656

Parent Item: D3635-3

Parent Item Name: Gasket

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 76.00

Required Qty: 76.00

Comments: IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

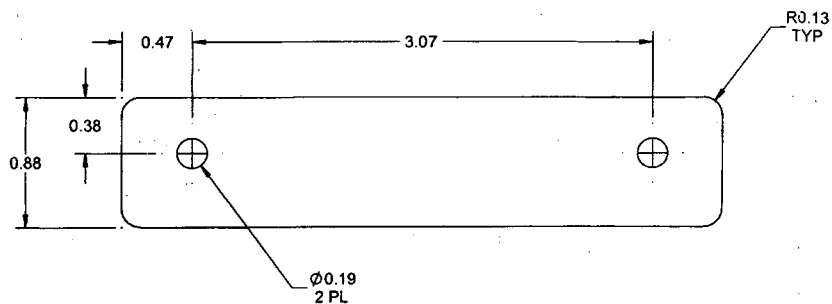
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3635-3 Gasket		Manufactured	No				Each	0.0000		76			

69 x B84113

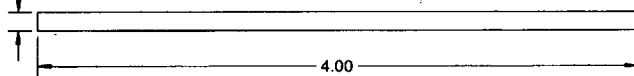
7 x B70296

FF

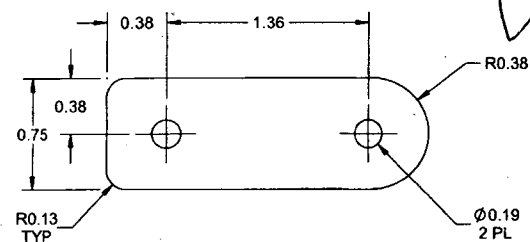
12-06-13



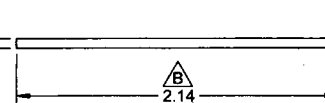
0.125
REF



D3635-1 GASKET



0.063
REF



D3635-3 GASKET

NOTES:

- 1) MATERIAL: D3635-1 - BLACK 60 DUROMETER NEOPRENE SHEET 0.125" THICK (REF. DART SPEC. M-NEO60-S.125)
D3635-3 - BLACK 60 DUROMETER NEOPRENE SHEET 0.063" THICK (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01lbs EA

RELEASE
2012-05-28

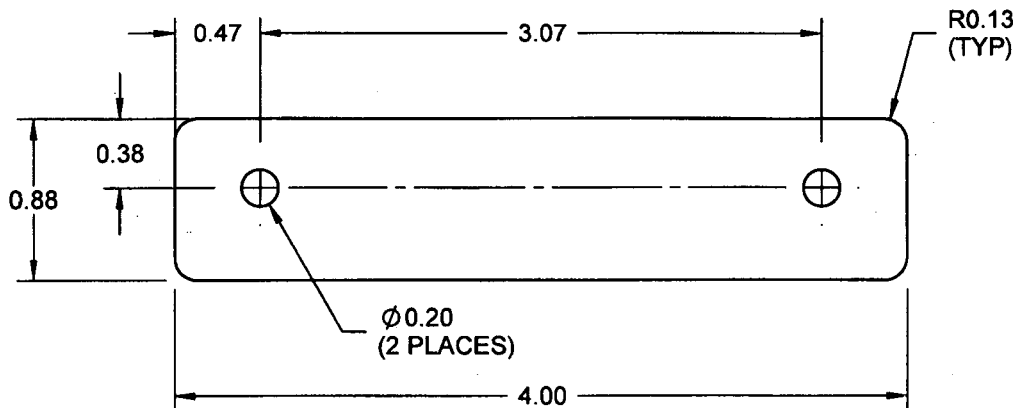
B	REFORMAT DRAWING; D3635-3 GASKET MODIFIED (REF PAR 11-115)	AP	12.03.27
A	NEW ISSUE	MB	07.06.01
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3635	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	12.03.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR EQUIPED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3635	REV. A SHEET 1 OF 1
DATE 07.06.01		TITLE GASKET	SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

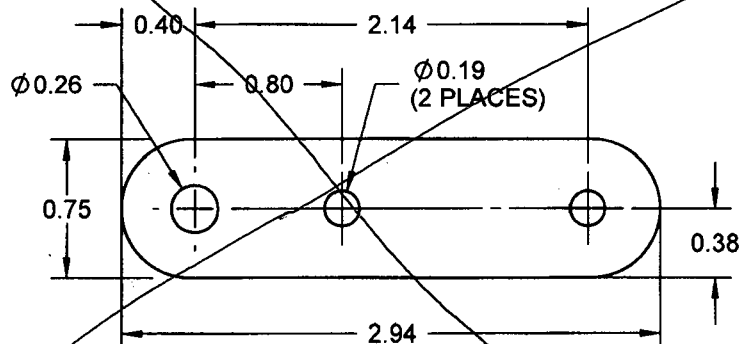
RELEASED

07.07.11 *[Signature]*



D3635-1 GASKET

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)



D3635-3 GASKET

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/-3 GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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List Lots

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Criteria : Item ID: D3635-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D3635-3 Gasket	Main Warehouse ST059	84113	5/07/12	69.0000		QC21		
	Main Warehouse st073	70296	6/12/12	7.0000		QC21		
Total:				76.0000				

12-
ECN 596

805656